"the original portable pool"

doughboy®

Palm Shore

52 Inch Tall Oval Pools

Parts List

REVISED 02/2025

573-3537R

Palm Shore Oval Pool — Parts List

ITEM #	DESCRIPTION	24' x 12' PART #	QTY.	24' x 16' PART #	QTY.	28' x 16' PART #	QTY.	32' x 16' PART #	QTY.	34' x 18' PART #	QTY.	38' x 18' PART #	QTY.	41' x 21' PART #	QTY.
	ASSEMBLY PACK	0-9942-911	1	0-9946-910	1	0-9986-910	1	0-9926-910	1	0-9948-910	1	0-9988-910	1	0-9911-910	1
1.	Plastic Coping, 24"	545-1001	33	545-1001	36	545-1001	40	545-1001	44	545-1001	46	545-1001	50	545-1001	55
†2.	Connector Decor Strip	340-2646	17	340-2646	17	340-2646	19	340-2646	21	340-2646	23	340-2646	25	340-2646	27
3.	Vertical End Cap	580-2160	20	580-2160	24	580-2160	24	580-2160	24	580-2160	28	580-2160	28	580-2160	32
4.	Stabilizer Rail, small dia.	583-1071	8	583-1071	10	583-1071	10	583-1071	10	583-1071	10	583-1071	10	583-1068	12
5.	Stabilizer Rail, large dia.													583-1069	10
*5A.	Stabilizer Rail, large dia.	583-1070	12	583-1070	10	583-1070	12	583-1070	14	583-1070	16	583-1070	18	583-1070	8
6.	Bottom Rail (Stamped 12, 16, 18 or 21)	589-1046	12	589-1047	10	589-1047	10	589-1047	10	589-1048	16	589-1048	16	589-1049	14
7.	Side Rail (Stamped S)	589-1052	4	589-1052	2	589-1052	4	589-1052	6	589-1052	6	589-1052	8	589-1052	8
8.	Transition Rail (Stamped TR)			589-1053	4	589-1053	4	589-1053	4					589-1053	4
9.	Outer Connector Bracket	580-2159	6	580-2159	4	580-2159	6	580-2159	8	580-2159	8	580-2159	10	580-2159	10
10.	Connector Support Bracket	580-1654	6	580-1654	4	580-1654	6	580-1654	8	580-1654	8	580-1654	10	580-1654	10
11.	Side Vertical Cap	580-2056	6	580-2056	4	580-2056	6	580-2056	8	580-2056	8	580-2056	10	580-2056	10
12.	Connector Skirt, Vertical	580-2324	10	580-2324	12	580-2324	12	580-2324	12	580-2324	14	580-2324	14	580-2324	16
13.	Top Connector	5186-1216	16	5186-1216	16	5186-1216	18	5186-1216	20	5186-1216	22	5186-1216	24	5186-1216	26
14.	Connector, Skirt, Buttress	580-2325	6	580-2325	4	580-2325	6	580-2325	8	580-2325	8	580-2325	10	580-2325	10
**15.	Sheet Metal Screw, # 10x1/2" Type AB	330-1127	184	330-1127	192	330-1127	210	330-1127	228	330-1127	254	330-1127	272	330-1127	298
**16.	Machine Screw, # 10-24 x 1/2" pan head	510-1008	6	510-1008	4	510-1008	6	510-1008	8	510-1008	8	510-1008	10	510-1008	10
**17.	Square Nut, # 10-24	321-1025	6	321-1025	4	321-1025	6	321-1025	8	321-1025	8	321-1025	10	321-1025	10
18.	Pool Parts List	573-3537	1	573-3537	1	573-3537	1	573-3537	1	573-3537	1	573-3537	1	573-3537	1
19.	Pool Installation Instructions	573-3644	1	573-3644	1	573-3644	1	573-3644	1	573-3644	1	573-3644	1	573-3644	1
20.	"Safety First" Booklet	573-3169	1	573-3169	1	573-3169	1	573-3169	1	573-3169	1	573-3169	1	573-3169	1
21.	———	—		—		—		—		—		—		—	
22.	———	—		—		—		—		—		—		—	
23.	———	—		—		—		—		—		—		—	
24.	———	—		—		—		—		—		—		—	
25.	Warranty Card	—	1	—	1	—	1	—	1	—	1	—	1	—	1
26.	———	—		—		—		—		—		—		—	
27.	Top Rail - Common	587-1703	4	—		—		—		—		—		—	
	TOP RAIL PACK	0-9821-911	1	0-9816-911	1	0-9809-911	2	0-9810-911	2	0-9810-911	1	0-9812-911	2	0-9812-911	1
	TOP RAIL PACK	—		—		—		—		0-9812-911	1	—		0-9814-911	1
28.	Top Rail	587-1702	12	587-1703	16	587-1703	18	587-1703	20	587-1703	22	587-1703	24	587-1703	26
	VERTICAL CARTON - 52"	0-9710-910	1	0-9712-910	1	0-9712-910	1	0-9712-910	1	0-9714-910	1	0-9714-910	1	0-9716-910	1
29.	Vertical Side Section - 52"	580-2327	20	580-2327	24	580-2327	24	580-2327	24	580-2327	28	580-2327	28	580-2327	32
30.	Vertical Center Section - 52"	580-2326	10	580-2326	12	580-2326	12	580-2326	12	580-2326	14	580-2326	14	580-2326	16
	POOL LINER CARTON														
***31.	Pool Liner	0-____-____	1	0-____-____	1	0-____-____	1	0-____-____	1	0-____-____	1	0-____-____	1	0-____-____	1
32.	Chlorine/Winterizing Instructions	573-2421	1	573-2421	1	573-2421	1	573-2421	1	573-2421	1	573-2421	1	573-2421	1
33.	Installation Instruction Insert	369-1145	1	369-1145	1	369-1145	1	369-1145	1	369-1145	1	369-1145	1	369-1145	1
34.	"Warning" Decal	560-1041	3	560-1041	3	560-1041	3	560-1041	3	560-1041	3	560-1041	3	560-1041	3
35.	Warranty Card - Liner	—	1	—	1	—	1	—	1	—	1	—	1	—	1
****36.	Repair Patch	564-1000	1	564-1000	1	564-1000	1	564-1000	1	564-1000	1	564-1000	1	564-1000	1
*****37.	"Deeper Area" Decal	560-1042	2	560-1042	2	560-1042	2	560-1042	2	560-1042	2	560-1042	2	560-1042	2
38A.	"Shallow" Decal, 3-1/2 Ft.	560-1043	3	560-1043	3	560-1043	3	560-1043	3	560-1043	3	560-1043	3	560-1043	3
38B.	"Shallow" Decal, 3-3/4 Ft.	560-1056	3	560-1056	3	560-1056	3	560-1056	3	560-1056	3	560-1056	3	560-1056	3
38C.	"Shallow" Decal Insert Sheet	369-1216	1	369-1216	1	369-1216	1	369-1216	1	369-1216	1	369-1216	1	369-1216	1
39.	"Safety First" Booklet	573-3169	1	573-3169	1	573-3169	1	573-3169	1	573-3169	1	573-3169	1	573-3169	1
	SIDEWALL CARTON														
40.	Sidewall - 52" Tall	0-0009-042	1	0-0009-046	1	0-0009-086	1	0-0009-026	2	0-0009-048	2	0-0009-088	2	0-0009-011	2
41.	Joint Piece - 52"	580-1914	1	580-1914	1	580-1914	1	580-1914	2	580-1914	2	580-1914	2	580-1914	2
42.	Large Cover Plate	—		—		—		580-2330	2	580-2330	2	580-2330	2	580-2330	2
43.	Small Cover Plate	—		—		—		580-2331	2	580-2331	2	580-2331	2	580-2331	2
44.	"Warning" Sign	560-1046	1	560-1046	1	560-1046	1	560-1046	2	560-1046	2	560-1046	2	560-1046	2
45.	"Safety First" Booklet	573-3169	1	573-3169	1	573-3169	1	573-3169	2	573-3169	2	573-3169	2	573-3169	2
46.	Adhesive Squares	310-1034	6	310-1034	6	310-1034	6	310-1034	12	310-1034	12	310-1034	12	310-1034	12
47.	Safety Video	573-3498	1	573-3498	1	573-3498	1	573-3498	2	573-3498	2	573-3498	2	573-3498	2
	SUPPORT PACK 4 — CARTON	—		0-8888-204	1	—		0-8888-204	2	0-8888-204	2	0-8888-204	1	0-8888-204	1
	SUPPORT PACK 6 — CARTON	0-8888-206	1	—		0-8888-206	1	—		—		0-8888-206	1	0-8888-206	1
48.	Skid Support	580-1779	6	580-1779	4	580-1779	6	580-1779	8	580-1779	8	580-1779	10	580-1779	10
49.	Ground Support - Top	580-2071	6	580-2071	4	580-2071	6	580-2071	8	580-2071	8	580-2071	10	580-2071	10
50.	Ground Support - Bottom	580-2072	6	580-2072	4	580-2072	6	580-2072	8	580-2072	8	580-2072	10	580-2072	10
51.	Pressure Pad - Inside	580-1870	6	580-1870	4	580-1870	6	580-1870	8	580-1870	8	580-1870	10	580-1870	10
52.	Pressure Pad - Outside	580-1869	6	580-1869	4	580-1869	6	580-1869	8	580-1869	8	580-1869	10	580-1869	10
53.	Bottom Rail Locator	580-1792	6	580-1792	4	580-1792	6	580-1792	8	580-1792	8	580-1792	10	580-1792	10
*54.	Sheet Metal Screw, No. 12 x 3/4"	510-1035	36	510-1035	24	510-1035	36	510-1035	48	510-1035	48	510-1035	60	510-1035	60
*55.	Hex Head Bolt, 3/8 - 16 x 3-1/2"	330-1220	24	330-1220	16	330-1220	24	330-1220	32	330-1220	32	330-1220	40	330-1220	40
*56.	Hex Nut, 3/8 - 16	321-1069	24	321-1069	16	321-1069	24	321-1069	32	321-1069	32	321-1069	40	321-1069	40
*57.	Hex Head Screw, 1/4 - 20 x 1/2"	510-1018	24	510-1018	16	510-1018	24	510-1018	32	510-1018	32	510-1018	40	510-1018	40
*58.	Hex Nut 1/4 - 20	511-1000	24	511-1000	16	511-1000	24	511-1000	32	511-1000	32	511-1000	40	511-1000	40
59.	Sheet Metal Screw, No. 10 x 1/2"	330-1127	36	330-1127	24	330-1127	36	330-1127	48	330-1127	48	330-1127	60	330-1127	60
	SUPPORT PACK 4 CARTON - 52"	—		0-8852-400	1	—		0-8852-400	2	0-8852-400	2	0-8852-400	1	0-8852-400	1
	SUPPORT PACK 6 CARTON - 52"	0-8852-600	1	—		0-8852-600	1	—		—		0-8852-600	1	0-8852-600	1
60.	Side Vertical - 52"	580-2074	6	580-2074	4	580-2074	6	580-2074	8	580-2074	8	580-2074	10	580-2074	10

* These stabilizers are 43 1/4" long and are used on sides, between the buttresses. Use all remaining small and large diameter rails on the ends of the pool.

** Screws are available in most hardware stores.

*** Write the number of your liner in the spaces provided here and above. #_____.

**** For additional patch kits order Part No. 0-5604-000.

***** Used only for pools with deep swimming areas.

† One extra Decor Strip is provided.

Palm Shore Oval Pool — Parts List

ITEM #	DESCRIPTION	20' x 12' PART #	QTY.	28' x 12' PART #	QTY.	32' x 12' PART #	QTY.	44' x 12' PART #	QTY.	40' x 16' PART #	QTY.
	ASSEMBLY PACK	0-9902-911	1	0-9910-911	1	0-9922-911	1	0-9944-910	1	0-9906-910	1
1.	Plastic Coping, 24"	545-1001	30	545-1001	37	545-1001	41	545-1001	53	545-1001	52
†2.	Connector Decor Strip	340-2646	15	340-2646	19	340-2646	21	340-2646	27	340-2646	25
3.	Vertical End Cap	580-2160	20	580-2160	20	580-2160	20	580-2160	20	580-2160	24
4.	Stabilizer Rail, small dia.	583-1071	8	583-1071	8	583-1071	8	583-1071	8	583-1071	10
5.	Stabilizer Rail, large dia.										
*5A.	Stabilizer Rail, large dia.	583-1070	10	583-1070	14	583-1070	16	583-1070	22	583-1070	18
6.	Bottom Rail (Stamped 12, 16, 18 or 21)	589-1046	12	589-1046	12	589-1046	12	589-1046	12	589-1047	10
7.	Side Rail (Stamped S)	589-1052	2	589-1052	6	589-1052	8	589-1052	14	589-1052	10
8.	Transition Rail (Stamped TR)									589-1053	4
9.	Outer Connector Bracket	580-2159	4	580-2159	8	580-2159	10	580-2159	16	580-2159	12
10.	Connector Support Bracket	580-1654	4	580-1654	8	580-1654	10	580-1654	16	580-1654	12
11.	Side Vertical Cap	580-2056	4	580-2056	8	580-2056	10	580-2056	16	580-2056	12
12.	Connector Skirt, Vertical	580-2324	10	580-2324	10	580-2324	10	580-2324	10	580-2324	12
13.	Top Connector	5186-1216	14	5186-1216	18	5186-1216	20	5186-1216	26	5186-1216	24
14.	Connector, Skirt, Buttress	580-2325	4	580-2325	8	580-2325	10	580-2325	16	580-2325	12
**15.	Sheet Metal Screw, # 10x1/2" Type AB	330-1127	130	330-1127	210	330-1127	280	330-1127	280	330-1127	275
**16.	Machine Screw, # 10-24 x 1/2" pan head	510-1008	4	510-1008	8	510-1008	10	510-1008	16	510-1008	12
**17.	Square Nut, # 10-24	321-1025	4	321-1025	8	321-1025	10	321-1025	16	321-1025	12
18.	Pool Parts List	573-3537	1	573-3537	1	573-3537	1	573-3537	1	573-3537	1
19.	Pool Installation Instructions	573-3644	1	573-3644	1	573-3644	1	573-3644	1	573-3644	1
20.	"Safety First" Booklet	573-3169	1	573-3169	1	573-3169	1	573-3169	1	573-3169	1
21.	———	—		—		—		—		—	
22.	———	—		—		—		—		—	
23.	———	—		—		—		—		—	
24.	———	—		—		—		—		—	
25.	Warranty Card	—	1	—	1	—	1	—	1	—	1
26.	———	—		—		—		—		—	
27.	Top Rail - Common	587-1703	2	587-1703	6	587-1703	8	—		—	
	TOP RAIL PACK	0-9821-911	1	0-9821-911	1	0-9821-911	1	0-9821-911	1	0-9812-911	2
	TOP RAIL PACK	—		—		—		0-9814-911	1	—	
28.	Top Rail	587-1702	12	587-1702	12	587-1702	12	587-1702	12	587-1703	24
27.	Top Rail - Common							587-1703	14		
	VERTICAL CARTON - 52"	0-9710-910	1	0-9710-910	1	0-9710-910	1	0-9710-910	1	0-9712-910	1
29.	Vertical Side Section - 52"	580-2327	20	580-2327	20	580-2327	20	580-2327	20	580-2327	24
30.	Vertical Center Section - 52"	580-2326	10	580-2326	10	580-2326	10	580-2326	10	580-2326	12
	POOL LINER CARTON										
***31.	Pool Liner	0-____-___	1	0-____-___	1	0-____-___	1	0-____-___	1	0-____-___	1
32.	Chlorine/Winterizing Instructions	573-2421	1	573-2421	1	573-2421	1	573-2421	1	573-2421	1
33.	Installation Instruction Insert	369-1145	1	369-1145	1	369-1145	1	369-1145	1	369-1145	1
34.	"Warning" Decal	560-1041	3	560-1041	3	560-1041	3	560-1041	3	560-1041	3
35.	Warranty Card - Liner	—	1	—	1	—	1	—	1	—	1
****36.	Repair Patch	564-1000	1	564-1000	1	564-1000	1	564-1000	1	564-1000	1
*****37.	"Deeper Area" Decal	560-1042	2	560-1042	2	560-1042	2	560-1042	2	560-1042	2
38A.	"Shallow" Decal, 3-1/2 Ft.	560-1043	3	560-1043	3	560-1043	3	560-1043	3	560-1043	3
38B.	"Shallow" Decal, 3-3/4 Ft.	560-1056	3	560-1056	3	560-1056	3	560-1056	3	560-1056	3
38C.	"Shallow" Decal Insert Sheet	369-1216	1	369-1216	1	369-1216	1	369-1216	1	369-1216	1
39.	"Safety First" Booklet	573-3169	1	573-3169	1	573-3169	1	573-3169	1	573-3169	1
	SIDEWALL CARTON										
40.	Sidewall - 52" Tall	0-0009-002	1	0-0009-010	1	0-0009-022	2	0-0009-044	2	0-0009-006	2
41.	Joint Piece - 52"	580-1914	1	580-1914	1	580-1914	2	580-1914	2	580-1914	2
42.	Large Cover Plate	—		—		580-2330	2	580-2330	2	580-2330	2
43.	Small Cover Plate	—		—		580-2331	2	580-2331	2	580-2331	2
44.	"Warning" Sign	560-1046	1	560-1046	1	560-1046	2	560-1046	2	560-1046	2
45.	"Safety First" Booklet	573-3169	1	573-3169	1	573-3169	2	573-3169	2	573-3169	2
46.	Adhesive Squares	310-1034	6	310-1034	6	310-1034	12	310-1034	12	310-1034	12
47.	Safety Video	573-3498	1	573-3498	1	573-3498	2	573-3498	2	573-3498	2
	SUPPORT PACK 4 — CARTON	0-8888-204	1	0-8888-204	2	0-8888-204	1	0-8888-204	1		
	SUPPORT PACK 6 — CARTON	—		—		0-8888-206	1	0-8888-206	2	0-8888-206	2
48.	Skid Support	580-1779	4	580-1779	8	580-1779	10	580-1779	16	580-1779	12
49.	Ground Support - Top	580-2071	4	580-2071	8	580-2071	10	580-2071	16	580-2071	12
50.	Ground Support - Bottom	580-2072	4	580-2072	8	580-2072	10	580-2072	16	580-2072	12
51.	Pressure Pad - Inside	580-1870	4	580-1870	8	580-1870	10	580-1870	16	580-1870	12
52.	Pressure Pad - Outside	580-1869	4	580-1869	8	580-1869	10	580-1869	16	580-1869	12
53.	Bottom Rail Locator	580-1792	4	580-1792	8	580-1792	10	580-1792	16	580-1792	12
*54.	Sheet Metal Screw, No. 12 x 3/4"	510-1035	24	510-1035	48	510-1035	60	510-1035	96	510-1035	72
*55.	Hex Head Bolt, 3/8 - 16 x 3-1/2"	330-1220	16	330-1220	32	330-1220	40	330-1220	64	330-1220	48
*56.	Hex Nut, 3/8 - 16	321-1069	16	321-1069	32	321-1069	40	321-1069	64	321-1069	48
*57.	Hex Head Screw, 1/4 - 20 x 1/2"	510-1018	16	510-1018	32	510-1018	40	510-1018	64	510-1018	48
*58.	Hex Nut 1/4 - 20	511-1000	16	511-1000	32	511-1000	40	511-1000	64	511-1000	48
59.	Sheet Metal Screw, No. 10 x 1/2"	330-1127	24	330-1127	48	330-1127	60	330-1127	96	330-1127	72
	SUPPORT PACK 4 CARTON - 52"	0-8852-400	1	0-8852-400	2	0-8852-400	1	0-8852-400	1		
	SUPPORT PACK 6 CARTON - 52"	—		—		0-8852-600	1	0-8852-600	2	0-8852-600	2
60.	Side Vertical - 52"	580-2074	4	580-2074	8	580-2074	10	580-2074	16	580-2074	12

* These stabilizers are 43 1/4" long and are used on sides, between the buttresses. Use all remaining small and large diameter rails on the ends of the pool.

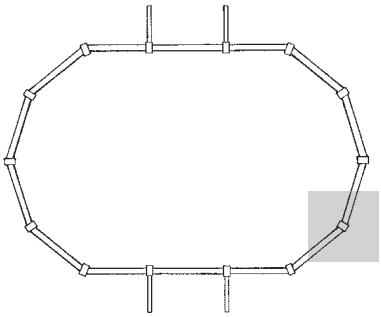
** Screws are available in most hardware stores.

*** Write the number of your liner in the spaces provided here and above. #_____.

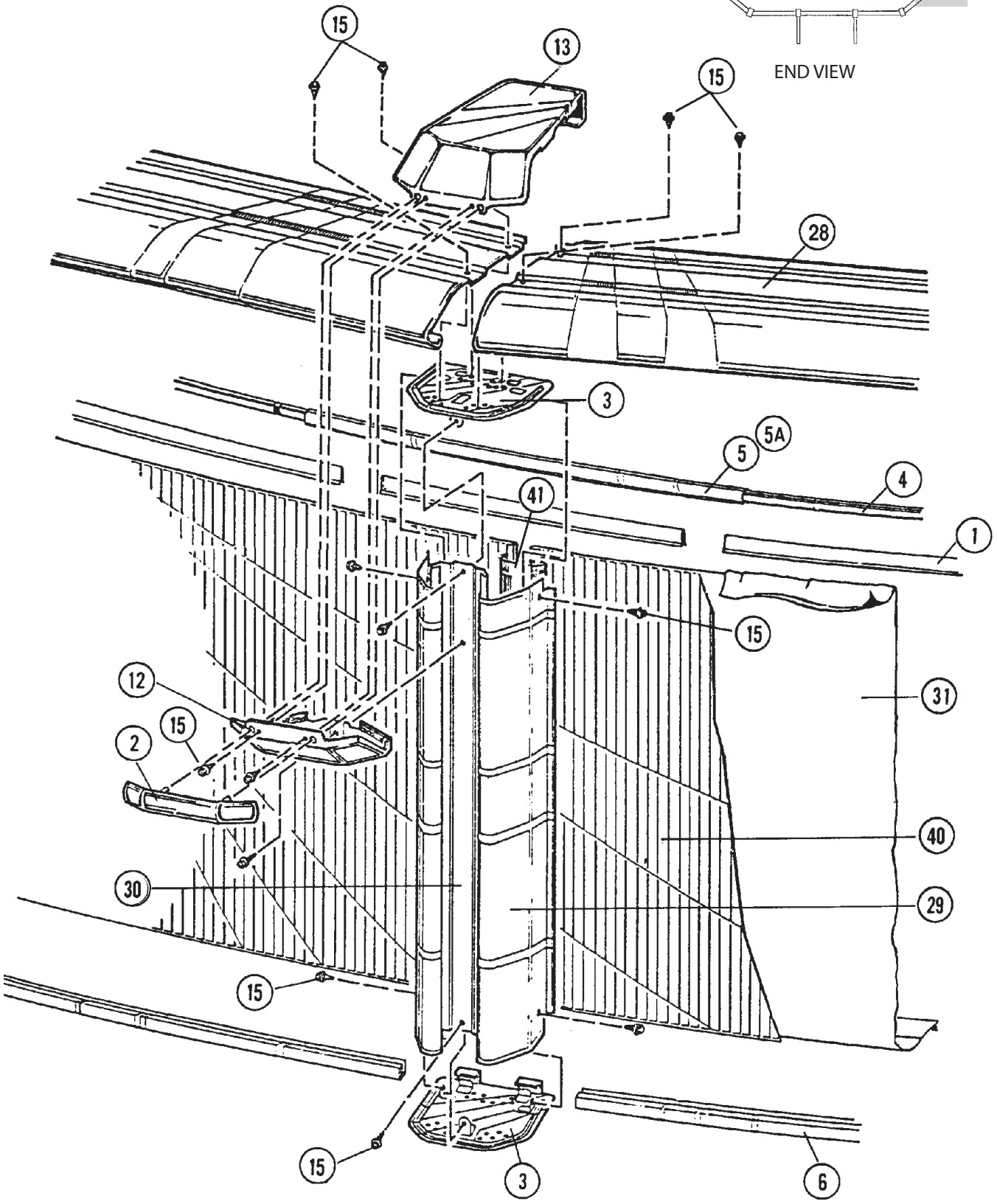
**** For additional patch kits order Part No. 0-5604-000.

***** Used only for pools with deep swimming areas.

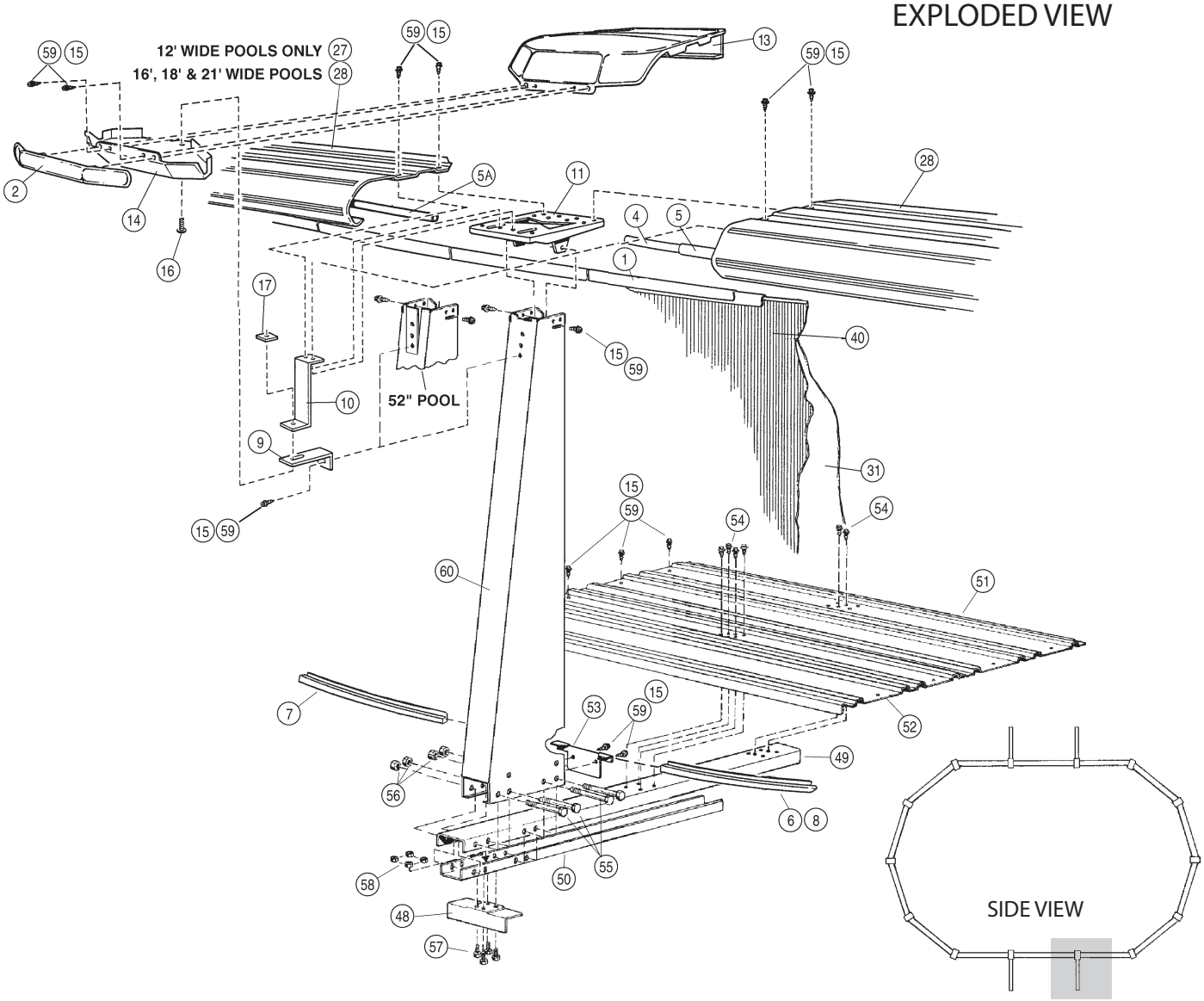
EXPLODED VIEW



END VIEW



EXPLODED VIEW



Important! Above-ground pools are designed for swimming and wading only. Do not Dive or Jump! Misuse of your pool may result in crippling injury and/or other dangers to life and health. Do not use slides, diving boards, or any other platform or object which can be used for improper pool entry. Use only an above-ground swimming pool ladder or entry system to enter or exit your pool. Never attempt to swim or reach behind ladders or any other pool entry system. It is the pool owner's responsibility to secure the pool against unauthorized, unsupervised or unintentional entry. It is also the pool owner's responsibility to warn all pool users of the hazards of diving into shallow water: paralyzing injury may result. Always obey all safety rules. Remember, pool safety is everybody's responsibility.

Safety decals and caution information provided with your pool have been endorsed by the U.S. Consumer Product Safety Commission. It is mandatory that the pool owner and installer follow the installation and use directions for all provided safety signs and decals. Juveniles must be supervised at all times by a responsible adult as directed by the USCPSC.

Change of Design: Doughboy Recreational expressly reserves the right to change or modify the design and construction of any product in due course of their manufacturing procedures, without incurring any obligation to furnish or install such changes or modifications on products previously or subsequently sold.



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